

Substation Equipment - Transformer and Regulator Cooling Fins (flow-coat only)

	SURFACE	CONDITION RANKING	ENVIRONMENTAL RANKING	SURFACE PREPARATION	PRODUCT NAME	# OF COATS	FILM THICKNESS (MILS DFT)
A	Previously painted, no or light rust	R-1, R-2	Mild to Moderate C-1 to C-3	SSPC-SP2	Full Prime – Armorlux Primer Full Finish - Indurasil Enamel	1 1	2.5-4.0 1.5-2.5
B	Previously Painted Moderate Rust	R-3	Moderate C-3 to C-4	SSPC-SP2, SSPC-SP3	Spot Prime - Armorlux Primer (spray or brush) Full Intermediate – Armorlux Primer Full Finish – Indurasil Enamel	1 1 1	2.5-4.0 2.5-4.0 1.5-2.5
C	Previously Painted Heavy Rust	R-4, R-5	Moderate to Severe C-3 to C-5m	SSPC-SP3, SSPC-SP6 or SSPC-SP7	Full Prime - Armorlux Primer Full Intermediate – Armorlux Primer Full Finish – Indurasil Enamel	1 1 1	2.5-4.0 2.5-4.0 1.5-2.5